

Investigation Report for Misalign Slot of Kowa Emori HP01D5601 Carton Box

CONTROL No:	IRF - 0028			REJECT PERCENTAGE:	8.75%
REJECT QTY:	35	LOT QTY:	400		

DIRECT CAUSE	W1	OUT OF TIMING CUTTING OF EQOS ROTARY BLADE (<i>OVERHANG</i>) RESULTS TO POOR SLOT.
	W2	LOOSE FITTING OF ROTARY BLADE.
	W3	DUE TO INHERENT VIBRATION OF MACHINE.

PRODUCTION ACTION PLAN

IMMEDIATE ACTION	ORIENTATION AWARENESS TO OPERATORS REGARDING THE ISSUE DURING PRODUCTION ASSEMBLY MEETING.	PIC:	Production Leader	TARGET DATE:	250123
CORRECTIVE ACTION	RE-TIGHTENING OF ROTARY BLADE.	PIC:	Engineering	TARGET DATE:	250123

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